

CamtectAU660

Accelerator



FEATURES

Camtect AU660 Accelerator is a specifically formulated solution designed to speed the cure response in **Camtect AU660** products.

Camtect AU660 Accelerator is added as a third component to the **Camtect AU660** mix.

Camtect AU660 Accelerator should only be used when cold temperatures are experienced during application. It is not recommended for use when application temperatures are likely to exceed 20° C.

Note:

With the addition of any accelerator in two-pack components, a corresponding reduction in pot-life is inevitable. This is especially apparent during warmer ambient conditions.

RECOMMENDED USES

Camtect AU660 Accelerator is ideal for use in the following applications:

- Decreasing the tack free and cure times in **Camtect AU660 Acrylic Urethane**.
- Specifically designed for use in areas where cold temperatures are expected to extend the drying time.

SPECIFICATION DATA

Colour:	Clear	Pot Life:	1 hour @25°C ^{(1) (2)}
Volume Solids	~1%	Touch Dry:	0.5 hours @ 25°C ⁽²⁾
Density:	~0.97 g/cc	Hard Dry:	8 hours @ 25°C ⁽²⁾
Packaging:	1 and 4 litre	Fully cured:	5 days ⁽²⁾
Storage:	Store under cool dry conditions away from heat and sources of ignition.	Cleanup:	AU161 Thinner

⁽¹⁾ The figures quoted for pot life and drying times will vary with local conditions such as ambient temperature and humidity. Storage conditions and addition rates should be used as a guide only.

⁽²⁾ Based on the suggested addition levels of 50ml of Camtect AU660 Accelerator per 1 Litre mix of Camtect AU660.

DIRECTIONS FOR USE

Ensure that all surfaces are prepared and primed as specified in the **Camtect AU660** product data sheet.

Camtect AU660 Accelerator is added as a third component to the combined Parts A and B of **Camtect AU660 Acrylic Urethane**.

Induction period of 20 minutes is **not** required.

DO NOT exceed the recommended addition rates as this can affect subsequent adhesion and film appearance.

Addition of 5% will have a thinning effect on the viscosity of the mixed product, therefore further addition of AU 159 Thinner should be no more than 5% by volume, if required.

Typical Addition Rates

Product	Volume of Base	Volume of Converter	Volume of Campoxy Accelerator
Camtect AU660	3.2 Litres	0.8 Litre	200 mls
	8 Litres	2 Litres	500 mls

PRECAUTIONS

IMPORTANT. See the Safety Data Sheet (SDS) for health and safety information prior to use.

CAMELEON COATINGS

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