

Campoxy Accelerator K

For Solvent Free Epoxy



FEATURES

Campoxy Accelerator K is a specifically formulated amine solution designed to speed the cure response in Cameleon solvent free epoxy range.

Campoxy Accelerator K is added as a third component to the **Campoxy EAB608**, **Campoxy SFE600** and **Campoxy TLE599**. **Campoxy Accelerator K** is particularly useful when the working temperature is between 5-10°C.

RECOMMENDED USES

Campoxy Accelerator K is ideal for use in the following applications:

- Decreasing the tack free and cure times in **Campoxy EAB608**, **Campoxy SFE600** and **Campoxy TLE599**
- Specifically designed for use in areas where cold temperatures are expected to extend the drying time.

SPECIFICATION DATA

Colour:	Amber	Pot Life:	20 minutes @25°C ^{(1) (2)}
Volume Solids	~100%		35 minutes @15°C, 45 mins @ 10°C
Density:	~0.98 g/cc	Touch Dry:	3 hours @ 25°C ^{(1) (2)}
Packaging:	250ml and 1 litre		6 hours @15°C, 8 hours @ 10°C
Storage:	Store under cool dry conditions away from heat and sources of ignition.	Hard Dry:	6 hours @ 25°C ⁽¹⁾⁽²⁾
			12 hours @15°C, 16 hours @ 10°C
		Fully cured:	5 -7 days ⁽¹⁾⁽²⁾
		Cleanup:	Epoxy Thinner

⁽¹⁾ The figures quoted for pot life and drying times are a guide only. Results will vary according to local conditions such as ambient temperature and humidity, substrate temperature, ventilation, applied film thickness and paint storage conditions. Addition rates also should be used as a guide only.

⁽²⁾ Based on the suggested addition levels of 110ml of Campoxy Accelerator per 10 Litre mix of Campoxy SFE600.

Note: With the addition of any accelerator in two-pack components, a corresponding reduction in pot-life is inevitable.

DIRECTIONS FOR USE

Ensure that all surfaces are prepared as specified in the **Campoxy EAB608**, **Campoxy SFE600** or **Campoxy TLE599** product data sheet.

Campoxy Accelerator K is added as a third component to the combined Parts A and B of **Campoxy EAB608**, **Campoxy SFE600** or **Campoxy TLE599**.

Induction period of 20 minutes is NOT required.

DO NOT exceed the recommended addition rates as this could lead to "amine blooming" and affect subsequent adhesion and film appearance.

Typical Addition Rates

Product	Volume of Part A	Volume of Part B	Volume of Campoxy Accelerator K
Campoxy EAB608	10 Litres	5 Litre	160 mls
	20 Litres	10 Litres	320 mls
Campoxy SFE600	3.15 Litres	1.85 Litres	55 mls
	6.3 Litres	3.7 Litres	110 mls
Campoxy TLE599	6 Litres	3 Litres	100 mls

PRECAUTIONS

IMPORTANT. See the Cameleon Coatings General Safety Data Sheet, Product label, and Material Safety Data Sheet (MSDS) for health and safety information prior to use. Refer to Product Information Sheet for Campoxy EAB608, Campoxy SFE 600 or Campoxy TLE599 for detailed information about the preparation and application of these products.

CAMELEON COATINGS

Manufacturers of a complete range of quality paints

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