

CametchVP628

VinylEtchPrimer



FEATURES

Cametch VP628 is formulated with a blend of vinyl and epoxy resin to provide a primer that allows exceptional adhesion to difficult metal surfaces.

The product has unique properties that allow a reasonable film build to be applied that can be either to-coated immediately, or remain un-coated for up to 6 months.

Cametch VP628 will produce a film that is strong, flexible, with excellent abrasion resistance that can be top-coated in hours with enamels, acrylics, polyurethanes and epoxies.

RECOMMENDED USES

Cametch VP628 will afford excellent adhesion for the coating system onto surfaces which traditionally have been difficult to coat, such as:

- Stainless Steel
- Galvanised Iron
- Chrome plated steel
- Aluminium

Cametch VP628 is the ideal primer for smooth, dense steel surfaces.

SPECIFICATION DATA

Colour:	Black, Grey	Volume Solids:	~14% ⁽¹⁾
Finish:	Matt	Dry Film Thickness:	15 - 20µ DFT
Density:	~0.96 g/cc ⁽¹⁾	Wet Film Thickness:	105 - 140µ WFT
Packaging:	1,4 and 20 litre	Coverage:	5 - 7 m ² / litre @ 20µ DFT
Application:	Conventional or airless spray.	Number of Coats:	1 coat
Cleanup:	Thinner VE128	Touch Dry:	10 minutes
Storage:	Store under cool dry conditions away from heat and sources of ignition.	Dry to Recoat:	1 hour
		Hard Dry:	40 - 60 minutes

⁽¹⁾Based on Cametch VP628 Black

PERFORMANCE

Heat Resistance:	Moderate / Good.
Water Resistance:	Excellent.
Weatherability:	Fair. Up to 6 months un-topcoated.
Abrasion Resistance:	Excellent.
Solvent Resistance:	Moderate.
Chemical Resistance:	Good for most chemicals.

DIRECTIONS FOR USE

Ensure all surfaces are clean, dry and free from oils, grease or other surface contamination. As a precaution, prepare surfaces with **Cameleon Wax and Grease Remover**.

The best method of application is by spray - to ensure an even film build and smooth finish. **Cametch VP628** may be thinned up to 20% using **Cameleon Thinner VE128** for spray application - Quantities may vary dependant on environmental conditions and spray gun set-up. To avoid dry spray and cob-webbing, maintain an even wet film, and if possible apply in a controlled environment such as a spray booth.

Stir well before use. Provide adequate natural ventilation during use. Wash equipment immediately after use with **Cameleon Thinner VE128**.

DO NOT apply if temperature is below 10°C, relative humidity is above 85%, or rain is imminent.

Typical Specifications

Surface	Preparation	System	Dry Film Build
Surfaces requiring sanding or filling	Remove any oxidising and prepare surface to SSPC-SP-1.	1. Cametch VP628 2. Camprime PS200 3. Finish Coat	10 - 20µ 50 - 100µ 80 - 100µ ⁽²⁾
Stainless steel, aluminium, chrome plated and galvanised steel	Remove any oxidising and prepare surface to SSPC-SP-1. Aluminium surfaces should be abraded with Scotchbrite.	1. Cametch VP628 2. Finish coat	10 - 20µ 80 - 100µ ⁽²⁾

⁽²⁾ Note: 2 coats at 40 - 50 µ DFT per coat recommended.

PRECAUTIONS

IMPORTANT! See the Safety Data Sheet (SDS) for health and safety information prior to use.

CAMELEON PAINTS

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