CampoxySFE

EpoxySealer



FEATURES

Campoxy SFE Sealer is a 100% volume solids technology low viscosity epoxy sealer specifically designed for sealing difficult surfaces; and in some circumstances will minimise the degree of surface preparation required for subsequent good adhesion.

Due to its unique absorbent properties, **Campoxy SFE Sealer** is ideal for sealing concrete, masonry, and binding rusted surfaces surfaces prior to overcoating, often eliminating the requirement for blasting or application of multiple seal coats.

Used correctly, **Campoxy SFE Sealer** will waterproof cementitious substrates, even in damp conditions.

RECOMMENDED USES

Campoxy SFE Sealer is ideal for use in the following applications:

- Sealing timber, concrete and cementitious surfaces prior to painting
- Protecting cobblestones / concrete floors from oil staining
- Waterproofing difficult to reach concrete areas
- As a binding sealer on rusted surfaces

Note

Care must be taken not to overbuild this product as the coating will cure extremely hard which may affect the adhesion of subsequent coats.

SPECIFICATION DATA

Colour: Clear Dry Film Thickness: ~40µ DFT

Volume Solids: 100% **Wet Film Thickness**: 30 - 50µ WFT

Density: $\sim 1.08 \text{ g/cc}$ **Coverage (***Guide only***)**:

Packaging: 4 litre, 10 and 20

litre kits

Mix Ratio: 1:1 by volume,

Part A to Part B

Application: Brush, Roller, Spray

Cleanup: Epoxy Thinner

Top Coat: Campoxy range if

required

Storage: Store under cool

dry conditions

(Non-Porous) 20 to 30 m² per litre

(Porous) 8 to 10 m² per litre (1)

Pot Life: 1 - 2 hours @ 20°C

Number of coats: 1 coat

Minimum Recoat time: 4-6 hours

Maximum Recoat time: 48 hours (2)

Fully cured: 7 days

⁽¹⁾ Actual coverage will vary depending on surface porosity.

⁽²⁾ Extended recoat times are possible as long as the sealed surface exhibits a mechanical profile. For best results it is better to apply subsequent coats while the film exhibits some tackiness to the touch.

DIRECTIONS FOR USE

Ensure all surfaces are clean, dry and free from surface contamination.

Mix 1 part by volume of Part A with 1 part by volume of Part B. Allow to stand for 10 minutes prior to application. **DO NOT THIN**. Thinning this product can lead to solvent entrapment.

Product may be applied by Brush, Roller or spray. Ensure that the product is not over-built. Actual coverage will vary depending on the surface porosity.

May be over coated within 4 hours, even while still tacky with suitable top-coats.

Typical Specifications

Surface	Preparation	System	Dry Film Build
Concrete	Surface must be clean and free from grease or other surface contamination	 Campoxy SFE Sealer Campoxy SFE 600 	40μ 500-1000μ ⁽³⁾
(3)With filler or aggregate Campoxy SFE600 may be applied to ~3000 μ DFT			
Steel surfaces	Wire brush to remove any loose material and prepare surface to SSPC-SP-1	Campoxy SFE Sealer	40μ
		2. Campoxy ZP 550	50µ
		3. Campoxy EHB 585	200μ
		4. (Optional finish coat)	~80-100µ

PRECAUTIONS

*Note: The figures quoted for pot-life and drying times may vary with local conditions - such as ambient temperature and humidity, storage conditions, and volume mixed. If the temperature is high (>25°C), the relative humidity is high (>85%), the material is stored in the open, or a large volume is mixed, then the pot-life will be significantly reduced.

IMPORTANT. See the Safety Data Sheet (SDS) for health and safety information prior to use.

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